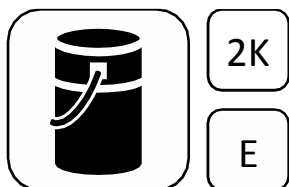


# Wecryl 810 Surfacer

## Surfacer



### Brief description

Wecryl 810 Surfacer is a fast-reactive and flexible product used to fill small cracks and joints as well as to smooth out areas of minor unevenness. It is used mainly to prepare the substrate before WestWood waterproofing and surfacing systems are applied.

### Material

2-component, fast-reactive, filled and flexible PMMA-based (polymethyl methacrylate) surfacer

### Properties and advantages

- Easy to apply
- Can also be applied at sub-zero temperatures
- Fast-curing
- Hydrolysis- and alkali-resistant
- Solvent-free

### Areas of application

Wecryl 810 Surfacer is used to fill small cracks and joints in order to prepare the substrate before WestWood waterproofing and surfacing systems are applied. The product can also be used to smooth out fleece overlaps in the waterproofing layer.

### Packaging



Summer:		Winter:	
5.00 kg	Wecryl 810 Surfacer	5.00 kg	Wecryl 810 Surfacer
<u>0.20 kg</u>	Weplus catalyst (2 x 0.1 kg)	<u>0.30 kg</u>	Weplus catalyst (3 x 0.1 kg)
5.20 kg		5.30 kg	
Summer:		Winter:	
10.00 kg	Wecryl 810 Surfacer	10.00 kg	Wecryl 810 Surfacer
<u>0.30 kg</u>	Weplus catalyst (3 x 0.1 kg)	<u>0.60 kg</u>	Weplus catalyst (6 x 0.1 kg)
10.30 kg		10.60 kg	

### Colours

Wecryl 810 Surfacer is available in the following standard colours:  
7032 Pebble grey

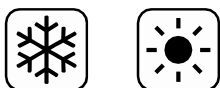
### Storage

Store products sealed in their original airtight container and in a cool, dry and frost-free place. Unopened products have a shelf life of at least 6 months. Direct sunlight on the containers should be avoided, including on site. After removing some of the contents, reseal the containers so they are airtight.

# Wecryl 810 Surfacer

## Surfacer

### Application conditions



### Temperatures

The product can be applied within the following temperature ranges:

Product	Temperature range, in °C		
	Air	Substrate*	Material
Wecryl 810 Surfacer	-5 to +35	+3 to +50*	+3 to +30

\* The substrate temperature must be at least 3 °C above the dew point during application and curing.

### Moisture

The relative humidity must be ≤ 90 %.

The surface to be coated must be dry and ice-free.

The surface must be protected from moisture until the coating has hardened.

### Reaction times and required amounts of catalyst

	Wecryl 810 Surfacer (at 20 °C, 3 % Weplus catalyst)
Pot life	approx. 15 minutes
Rain-proof after	approx. 30 minutes
Can be walked on / overcoated after	approx. 45 minutes
Curing time	approx. 3 hours

Higher temperatures or greater proportions of Weplus catalyst will reduce reaction times, while lower temperatures and smaller proportions of Weplus catalyst will increase reaction times.

The following table indicates the recommended amount of Weplus catalyst required to adjust the curing reaction to the temperature.

Product	Substrate temperature in °C / Required amounts of Weplus catalyst in % w/w (guide)												
	-10	-5	+3	5	10	15	20	25	30	35	40	45	50
Wecryl 810 Surfacer	-	-	4%	4%	4%	2%	2%	2%	2%	2%	1%	1%	1%

### Consumption rates

#### Substrate

Smoothing fleece overlaps  
Filling

#### Consumption

0.30 kg/m run  
1.70 kg/l

### Technical data

Density:

1.34 g/cm<sup>3</sup>

## Wecryl 810 Surfacer

### Surfacer

#### Product application



#### Application equipment / tools

For mixing the product:

- Twin-paddle stirrer

For applying the product:

- Smoothing trowel or finishing trowel

#### Substrate preparation

Apply the surfacer to the hardened WestWood Primer.



#### Mixing

First stir the tub contents thoroughly. Then add the Weplus catalyst while stirring at the slow-speed setting and mix for 2 minutes. Make sure that the product on the base and sides of the container is mixed in.

At product temperatures < 10 °C the product should be stirred for 4 minutes, as the Weplus catalyst will take longer to dissolve.

#### Application

Fill in small cracks or joints using a pointing trowel or finishing trowel. Use the pointing trowel to smooth over minor differences in height.

#### Preparation for subsequent layers

None required

#### Cleaning

If work is interrupted or when it is completed, clean the tools thoroughly with Weplus Cleaning Agent within the pot life of the material (approx. 10 minutes). This can be done with a brush. Do not use the tools again until the Cleaning Agent has evaporated fully.

Simply immersing the tools in the Cleaning Agent will not prevent the material from hardening.

#### Information on safety and risks

Please refer to the safety data sheets for the products used.

#### General information

The above information, especially information about application of the products, is based on extensive development work as well as many years of experience and is provided to the best of our knowledge. However, the wide variety of requirements and conditions on site mean that it is necessary for the product to be tested to ensure that it is suitable for the intended purpose. Only the most recent version of the document is valid. We reserve the right to make changes to reflect advances in technology or improvements to our products.

Rev.: 16.03.2016